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2004 Yamaha F115 TLRC Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. 2004 Yamaha F115TLRC Outboards. The procedures in this manual are organized in a step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanation of all disassembly, repair, assembly and inspection operations. This 2004 Yamaha 60TLRC Outboard service repair maintenance manual. Factory and Repair Manual PDF is intended to aid in determining the cause of engine-related problems and to provide recommended repair procedures. 2004 Yamaha F225TXRC Outboard service repair maintenance manual. Factory 2004 Yamaha F225TXRC Outboards. The procedures in this manual are organized in a step-by-step format.