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A Yamaha Bruin 250/350 ATV repair manual is a soft cover book which contains repair instructions on how to perform troubleshooting, repairs and maintenance tasks on a quad or an all-terrain vehicle (ATV). Yamaha Bruin 250 4x2 Atv 2005-2006 Full Service & Repair Manual Pdf Download Yamaha Bruin 250 4x2 ATV 2005-2006 Full Service & Repair Manual PDF Download Complete Factory Service Repair Workshop Manual. Yamaha Bruin 250 4x2 ATV 2005-2006 New & Updated for all PC, MAC, Tablets & Smartphones This is a full professional quality in depth Service & Repair manual download. This is the full Yamaha BRUIN 250 Service Repair Manual. I also include the 174 page, BRUIN 250 Owners manual which details out all the normal maintenance procedures and ATV functions. The BRUIN 250 SERVICE MANUAL is 444 pages of detailed Pictures, Diagrams, and Procedures to cover the BRUIN 250 ATV from bumper to bumper.